



A FERRO COMPANY

TECHNICAL DATA SHEET "K"-22 COG dielectric "VLF-220Aq3"

VLF-220Aq3 is an environmentally friendly very low fire COG dielectric formulated from high purity sub-micron titanate compounds. It contains no lead, cadmium or bismuth. VLF-220Aq3 is compatible with up to 95% Ag / 5% Pd electrode systems and features the highest Q of commercially available COG dielectrics.

Key Features

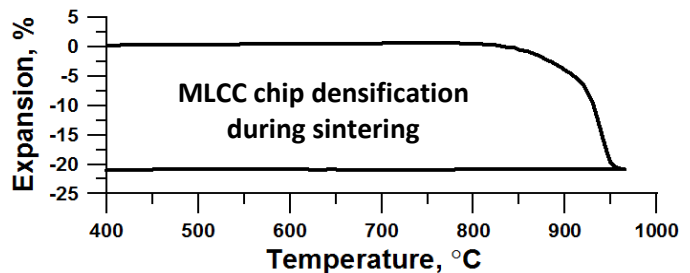
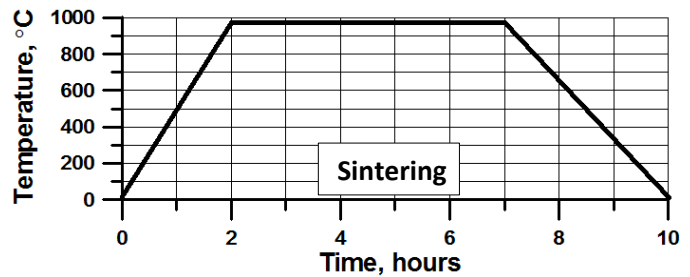
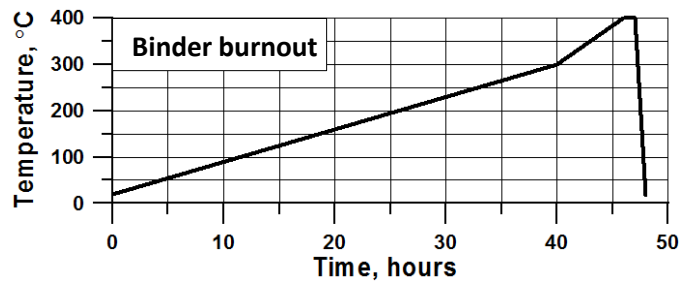
- ❖ Environmentally friendly (RoHS compliant)
- ❖ Compatible with up to 95% Ag / 5% Pd electrode systems
- ❖ Aqueous compatible
- ❖ Highest Q of commercial COG materials ($Q \cdot f$ greater than 25,000 @ 10.5 GHz on ceramic only)
- ❖ Excellent lot to lot uniformity

Typical powder properties

- Powder density, g/cm³ ≥ 4.10
- Surface area, m²/g 4.10 ± 0.60
- Particle size, μm
 - $D_{90} \leq 1.50$
 - $D_{50} 0.575 \pm 0.125$
 - $D_{10} 0.375 \pm 0.125$
- LOI (650°C, 6 hours), % ≤ 1.00

Sintering conditions

- Binder burnout up to 400°C in air
- Sintering 950 – 975°C/5 hours in air
- Heating rate 10°C/min
- Open Al₂O₃ setter or crucible
- Fired density ≥ 4.00 g/cm³



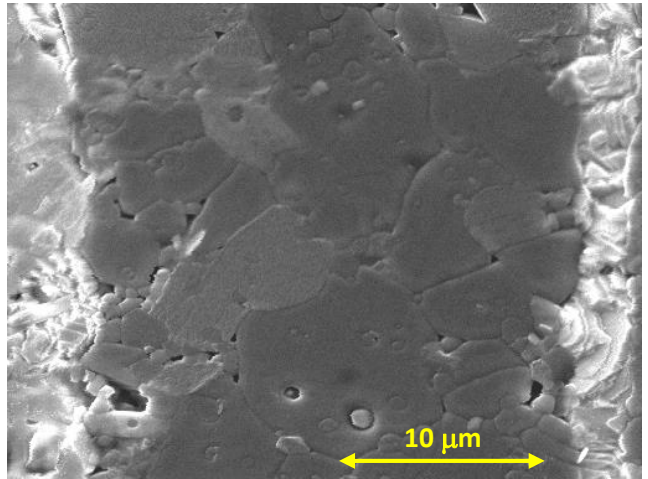
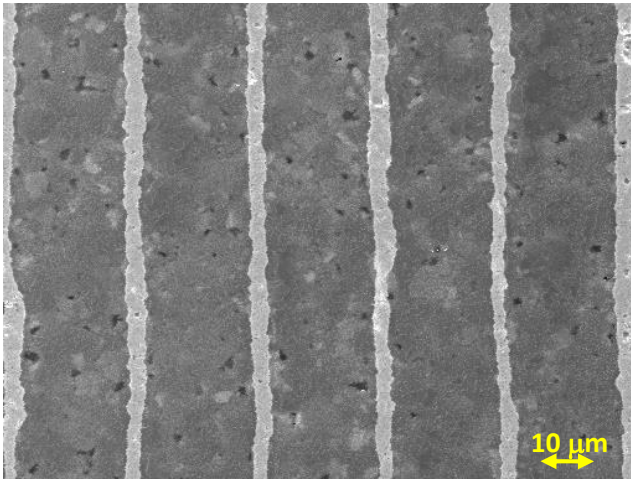
MIRA - committed to excellence in
multi-layer ceramic device technology.

ISO 9001:2015

BUREAU VERITAS
Certification



Typical cross-sectional microstructure of sintered MLCC chip



Mechanical properties of the dielectric

- Coefficient of thermal expansion from 200°C to 600°C, $\mu\text{m}/\text{m}\cdot\text{K}$ **10.2**

Typical MLCC characteristics

- Chip size **0805**
- Active layers **10.5**
- Electrode: **95% Ag / 5% Pd**
- Dielectric thickness, μm **~ 20**
- Dielectric constant **23 ± 2**
- Dissipation factor, % **≤ 0.02 @ 1kHz, 1Vrms**
 ≤ 0.08 @ 1MHz, 1Vrms
- Insulation resistance at 300V and 125°C, Ω **$> 10^{11}$**
- Dielectric withstanding voltage, $\text{V}/\mu\text{m}$ **≥ 60**

Temperature variation of capacitance

TCC COG ($\pm 30\text{ppm}/^\circ\text{C}$ from -55°C to $+125^\circ\text{C}$)

The data presented is based on our research and is considered to be fair representation of this product. MRA makes no warranties, expressed or implied, as to its accuracy and assumes no liability out of its use by others.